



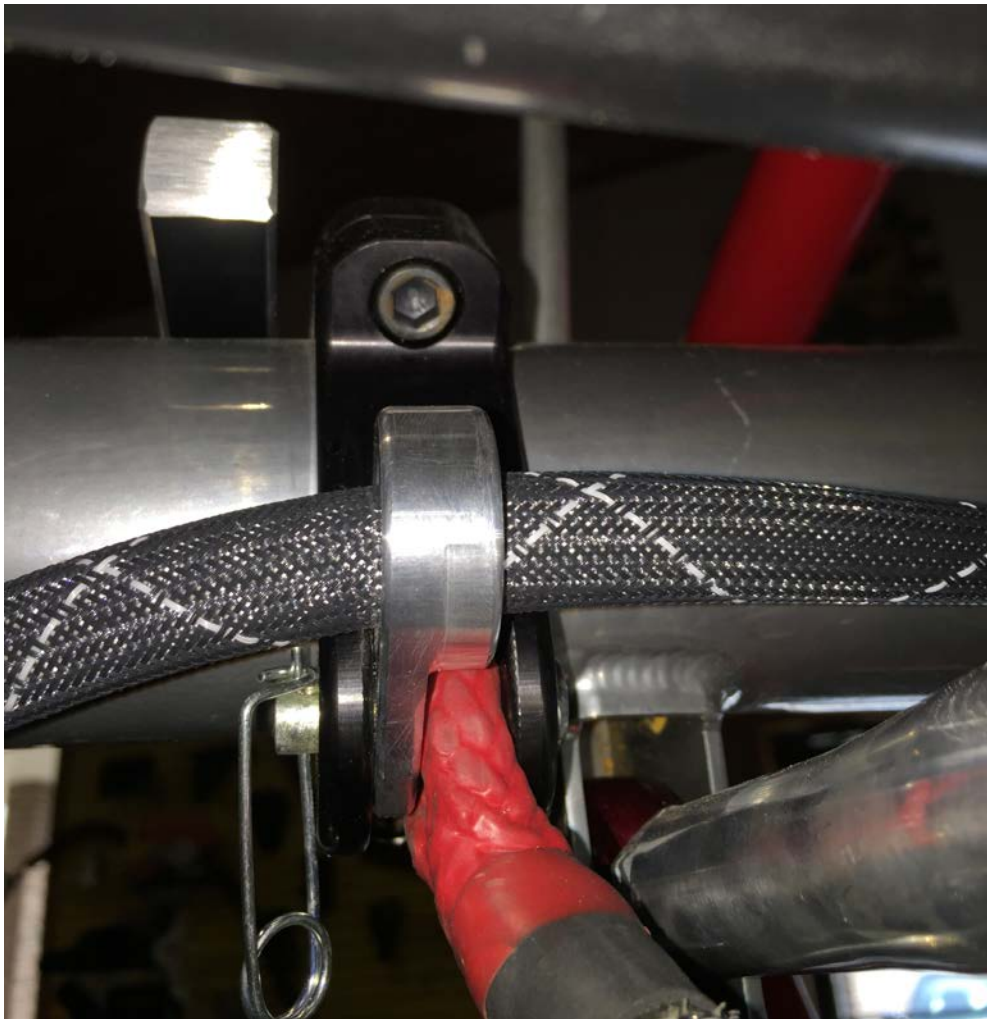
Instructions for Proper Installation Of King Pin Tether Assembly

- Remove king pin retaining bolt from right and left king pin assembly.
- Install supplied adapter stud in place of king pin bolt. Use thread lubricant or grease to prevent galling. Tighten appropriately.
- Apply thread lubricant or grease to exposed shoulder and retaining threads. Install each end of tether onto the exposed stud and install locking jet nut to retain tether to stud. Tighten appropriately. * Tether should swivel freely on stud.



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- Remove tether retaining pin from each axle tether bracket and install the aluminum tabs of the king pin tether rope together with the axle tether rope into center of axle tether bracket and reinstall the retaining pin. Axle tether pin will retain both the axle tether rope and the king pin tether rope.
- Cable ties may be used to neatly attach rope to the length of the axle.



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