



BEAD KIT SEAT DIRECTIONS

- STEP 1- Clear all sharp objects or edges in the cockpit using duct tape. Use small cardboard pieces to cover anything tape won't cover by itself. Stop the bead bag from wrapping around any gaps, holes, wires, and linkage. Cover or remove anything that might prevent the cured bead bag from being removed.
- Step 2- Mix resins "A" and "B" thoroughly in the bucket provided.
DO NOT MIX UNTIL READY TO FIT DRIVER
- Step 3- Open vacuum seat bag and pour mixed resins into the bag.
- Step 4- Place the vent tube inside the corner of the seat bag. Breather cloth "end", inside the bag approx. 12". Seal the top of the bag with provided sealer tape.
- Step 5- Mix the Creafoam beads and resins together in the sealed bag. Make sure you notice the consistency of the beads starts to become "thick". Be sure you kneaded all the "clumps" of resins in the bag.

- Step 6- Once beads are well-coated with resin, lay out the vacuum seat bag on the shop floor.
- Step 7- Attach vacuum source while the bag is still on the floor. Apply enough vacuum pressure to make the bag firm enough to be picked up and place into the cockpit tub. Approximately 2lbs of vacuum.
- Step 8- Keep the seat bag under vacuum. Pick up the vacuum seat bag and place it into the cockpit of car. Be careful not to snag or catch the vacuum bag on any obstacles. Place one end of the vacuum bag just past the bulkhead of the car.
- Step 9- Disperse the beads evenly throughout the tub area before the driver gets into the car. Push aside as many beads from the “floor” area of the tub as possible.
- Step 10- Have the driver enter the cockpit carefully. Position him/her directly over the top of the bag where he/she will sit. Have the driver sit down. REMOVE THE VACUUM
- Step 11- Have the driver slowly grind while sitting from left to right and front to back to disperse the beads out around the driver thus allowing for optimal positioning. Make sure to leave enough beads behind driver.
- Step 12- START THE VACUUM AGAIN. Smooth out any wrinkles from bag while at the same time moving any dispersed beads evenly along the lateral areas of the body (leg, torso, and rib area). Excess beads may collect under the driver’s arms. This is normal and will be trimmed away after the seat has cured.

- Step 13- Make sure your driver is in position and comfortable. Have the driver maintain that same position in the car for no less than 35 minutes. Note: the longer the driver sits in the car the faster the seat will gel.
- Step 14- After 35 minutes, help your driver exit the seat, being careful not to step or lean on the seat. If the driver snags the bottom of the bag while exiting, use your hand to form the beads back to shape. At this time, you may smooth any large wrinkles from under the driver. DO NOT REMOVE THE VACUUM.
- Step 15- Allow the seat to cure UNDER VACUUM for a minimum of 5 hours. Warmer temps speed up the curing time.
- Step 16- REMOVE THE VACUUM. For seat to fully cure allow 6-7 hours.
- Step 17- Once your seat has cured, cut the excess material away from shift linkage and any areas that might obstruct driver's movement while driving the car. Depending on the shape of your cockpit tub, you may need to cut your seat into multiple pieces in order to remove from the car. Once seat has been removed from the car, you may cut or drill holes for seatbelts and sand or trim any additional areas for desired fit.